

LOTRYL[®] 24MA005

Ethylene – Methyl Acrylate copolymer

DESCRIPTION

LOTRYL[®] 24MA005 is a random copolymer of Ethylene and Methyl Acrylate produced by high-pressure radical polymerization process.

TYPICAL PROPERTIES

Characteristics	Value	Unit	Test Method
Methyl Acrylate content	23-26	% Wt	FTIR (Internal method)
Melt Index (190°C / 2.16 kg)	0.4-0.6	g/10min	ISO 1133 / ASTM D1238
Density (23°C)	0.94	g/cm ³	ISO 1183 / ASTM 1505
Melting point	72	°C	ISO 11357-3
Vicat softening point (10N) ⁽¹⁾	45	°C	ISO 306 / ASTM D1525
Flexural modulus ⁽¹⁾	18	MPa	ISO 178 / ASTM D790
Elongation at break ⁽¹⁾	750	%	ISO 527-2 / ASTM D638
Tensile strength at break ⁽¹⁾	17	MPa	ISO 527-2 / ASTM D638
Hardness Shore A ⁽¹⁾	84	-	ISO 868 / ASTM D2240

⁽¹⁾ On compression molded samples.

APPLICATIONS

Due to the methyl acrylate content, LOTRYL[®] 24MA005 can be used for applications where softness, flexibility and polarity are required. Typical applications are flexible film, polyesters modification and cable compounds.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

LOTRYL® 24MA005

PROCESSING

LOTRYL® 24MA005 can be processed with standard polyolefin equipment up to 300°C and it is recommended to purge the equipment after a run is completed. If LOTRYL® 24MA005 is used pure for instance with blown or cast film technology, standard temperature settings could be:

Zone 1	Zone 2	Zone 3	Zone 4	Fittings-Channels	Die
150 - 170°C	170°C	170°C	170°C	170°C	170°C

Final profile and settings depend on the line and multilayer structure being run.

STORAGE, HANDLING AND SAFETY

LOTRYL® 24MA005 should be stored in standard conditions and protected from UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of the LOTRYL® 24MA005 is available upon request to your ARKEMA representative or on the web site lotryl.com.

SHELF LIFE

Two years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

February 2018

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Any claim relating to defects or non-compliance of the products shall be valid only if it is sent to Arkema in writing within fifteen (15) calendar days following delivery of the Product.